

# MT 250 Metallurgical Concepts

## Physical Metallurgy

### Home Assignment 4 (Due 20.10.2003)

- In the Ag-Cu phase diagram
  - Identify the points/lines in this diagram where the number of degrees of freedom (in the modified Gibbs phase rule for condensed systems) is zero.
  - At 800 C, identify the phases in an equilibrated alloy with 15 weight % Cu. Also, estimate the amount of each phase in this alloy.
  - At 600 and 800 C, identify the phases in an equilibrated alloy with 70 weight % Cu.
- The Bravais lattice of sodium chloride (NaCl) is *fcc*, with  $\text{Cl}^-$  ions occupying the lattice sites, and  $\text{Na}^+$  ions occupying the octahedral void sites. Draw a schematic of one unit cell of NaCl structure.  
Calculate the packing factor, assuming the ionic radii of  $\text{Na}^+$  and  $\text{Cl}^-$  ions to be 0.097 and 0.181 nm, respectively.
- The activation energy  $Q$  for diffusion of Al in Cu is  $43 \times 10^3 \text{ cal mol}^{-1}$ . If the diffusion coefficient ( $D$ ) of Al in Cu at 773 K is  $D_{773} = 2.6 \times 10^{-17} \text{ m}^2\text{s}^{-1}$ ,
  - calculate the temperature  $T$  at which  $D_T = 2D_{773}$ .
  - calculate  $D$  at 1000 K.
- When cooled rapidly from near the melting point, aluminium at room temperature has a density of  $2.698 \times 10^3 \text{ kg m}^{-3}$ . Compare this value with the theoretical density calculated using the room temperature lattice parameter of  $a = 0.4049 \text{ nm}$ . What is this difference in densities due to?
- A sheet of copper (whose melting point is  $1084^\circ \text{ C}$ ) is rolled at room temperature to reduce its thickness by more than 50 %. Three samples from this rolled sheet are annealed for one hour at 200, 500 and  $800^\circ \text{ C}$ . Compare the three samples in terms of
  - grain size
  - grain shape
  - hardness.
  - Draw schematic microstructures of the three samples.
- Sketch the Arrhenius plots depicting the temperature dependence of volume (bulk) diffusivity, grain boundary diffusivity and surface diffusivity. What are the main differences in the behaviour of these three diffusivities?